Sole F63 (563881) Calibration procedure:

- 1) Remove the safety key
- 2) Press and hold down the Start and Fast (speed up) buttons with one hand and replace the safety key with the other. Continue to hold the Start and Fast key until the window displays "Factory settings", then press the enter key.
- 3) You will now be able to set the display to show Metric or English settings. To do this press the up or down key to show which you want, then press enter.
- 4) Make sure the wheel size diameter is 2.30 then press enter
- 5) Adjust the minimum speed (if needed) to 0.5 and then press enter
- 6) Adjust the maximum speed (if needed) to 12.0 and then press enter
- 7) Adjust the maximum elevation (if needed) to 15 and then press enter
- 8) Grade return On (This allows the incline to return to zero when stop is pressed. For sale in Europe, EU standards require this to be off)
- 9) Press start to begin calibration. The process is automatic; the speed will start up without warning so do not stand on the belt.