

Belt Replacement



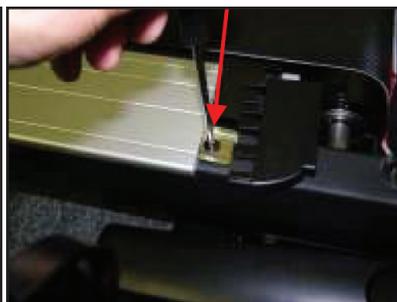
1. Remove the screw that holds the rear adjustment cap in place using a Phillips head screw driver. Once the screw is removed, pull the cover toward you and it will slip off.



2. Then loosen the two screws that are beneath the where cover was.



3. There are 5 screws in the motor hood that need to be loosened. There are three in the back and one on each side. Once these are loose, you will need to remove the motor hood.



4. Slide the cover away from the aluminum rail and loosen the screw beneath.



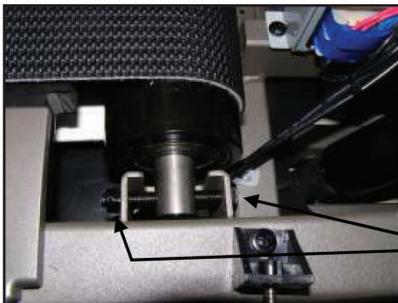
5. You will be able to slide the foot rail off. It will be a little tight, but it will slide off.



6. Using an allen wrench, remove the 4 deck bolts.



7. Using an allen wrench, remove the bolts that hold on the rear roller by turning clockwise counter.



8. Remove the bolt that holds on the front roller by using two 13mm wrenches.

9. Remove the front roller.
10. Pick up the walking deck and slide the old belt out of the machine.
11. Slide new belt on the deck.
12. Install rollers but do not tighten bolts.
13. Apply lubrication to deck surface 18" from front motor cover.
14. Apply tension to belt by tightening the front and rear rollers. For optimal belt tension, half way down the length of the belt pick up the belt with one hand and try to reach the center of the deck. You want your fingers to just barely NOT reach the center. If your fingers can reach the center, the belt is still too loose.
15. Start machine at 1-2 mph and use the rear roller adjustment on the left side to track the belt left or right until centered. To track the belt, turn the allen wrench in the direction you want the belt to go.