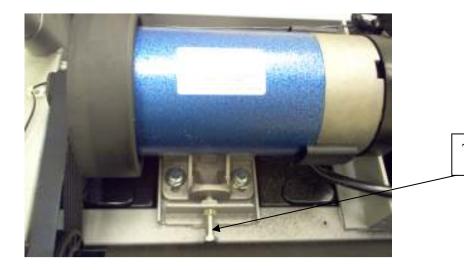
Replacing drive motor

- 1. Turn power switch off.
- 2. Disconnect red and black motor wires from controller.
- 3. Remove the screw that holds down the ground wire to the frame.
- 4. Loosen tension bolt and remove four motor bolts.
- 5. Take off drive belt.
- 6. Insert new motor into place.
- 7. Put drive belt on.
- 8. Put in four motor bolts and tighten them but not all the way down.
- 9. Tighten the tension bolt until you only have ½ inch to ¼ inch of deflection on the drive belt.
- 10. Tighten down the four motor bolts.
- 11. Plug the motor wires into the controller.



Tension bolt