## Replacing a treadmill incline motor

- 1. Turn the power switch off
- 2. Disconnect incline motor wiring from controller.
- 3. If possible, fold the machine up.
- 4. Turn the treadmill onto its side. (This is to take the pressure off of the rack)
- 5. Remove bolt from incline tube on the bottom side of the treadmill.
- 6. Remove bolt from the top of the incline motor and remove the motor.
- 7. Install new motor and insert bolt at the top of the incline motor.
- 8. Reconnect motor wires to controller.
- 9. Turn power switch on and insert tether cord. The motor will turn until it is a its "zero" position and then stop.
- 10. Insert bolt into the incline tube on the bottom side of treadmill.
- 11. Turn treadmill back upright and calibrate.

