





XE-420

9601012PM1521

- 108 
- 110 
- 111 
- 113 

## FE46 (546007) PARTS LIST

NO.	DESCRIPTION	Qty/unit
1	Main Frame	1
2	Pedal Arm(L)	1
3	Pedal Arm(R)	1
4	Handle Bar (L)	1
5	Handle Bar (R)	1
6	Cross Bar	2
7	Connecting Arm (L)	1
8	Connecting Arm (R)	1
9	Bushing Housing, Pedal Arm	2
10	Console Mast	1
11	Idler Wheel Assembly	1
12	Drive Pulley Axle	1
13	Rail Connecting Tube	1
14	Rail Tube	2
17	Axle for Pedal	2
18	Axle for Slide Wheel	2
19	$\phi$ 11.9 x $\phi$ 8.5 x 16m/m_Fish-eye Sleeve	3
20	Bearing, Crank Axle	2
21	Bearing for Idler Wheel	6
22	Bearing for Slide Wheel	8
23	Rod-End Bearing	2
24	Bushing	4
25	Steel Rope	1
26	Belt	1
27	Drive Pulley	1
28	Fly Wheel	1
29	Magnet	1
30	Woodruff Key	2
31	Console Assembly	1
31-1	Top Console Cover	1
31-2	Bottom Console Cover	1
31-4	Key Board	1
31-5	Amplifier	1
31-6	Sound Board	1
31-7	Speaker	2
31-8	Power Cord Of Amplifier	1
31-9	Interface Daughter Board	1
31-10	Speaker Anchor	4
31-11	Sound Board W/Cable	1

<b>31-12</b>	Receiver, HR		1
<b>32</b>	Main Wiring Harness		
<b>34</b>	Gear Motor		1
<b>35</b>	Sensor W/Cable		1
<b>36</b>	Sensor Rack		1
<b>37</b>	Handpulse W/Cable Assembly		2
<b>37-1</b>	Handpulse Assembly Top		2
<b>37-2</b>	Handpulse Assembly Bottom		2
<b>37-4</b>	$\phi$ 3x20_Tapping Screw		4
<b>38</b>	Adaptor		1
<b>39</b>	Sliding Wheel , Urethane		2
<b>40-1</b>	3/8" x 2" _Thumb Head Socket Screw		2
<b>40-2</b>	Leveling Foot		2
<b>41</b>	Console Mast Cover		1
<b>42</b>	Chain Cover (L)		1
<b>43</b>	Chain Cover (R)		1
<b>44</b>	Round Disk Cover, Crank		2
<b>45</b>	Round Disk Insert (Fuel Logo)		2
<b>46</b>	Handlebar Axle Cover		2
<b>47</b>	Pedal Arm Cover (L)		1
<b>48</b>	Pedal Arm Cover (R)		1
<b>49</b>	Oval End Cap		2
<b>50</b>	Pedal (L)		1
<b>51</b>	Pedal (R)		1
<b>52</b>	Slide Wheel Cover		2
<b>53</b>	Button Head End Cap		4
<b>54</b>	Front Handle Bar Cover (L) SET		1
<b>55</b>	Rear Handle Bar Cover (L) SET		1
<b>56</b>	Front Handle Bar Cover ® SET		1
<b>57</b>	Rear Handle Bar Cover ® SET		1
<b>58</b>	Round End Cap		2
<b>59</b>	Connecting Arm Cover (L) SET		2
<b>60</b>	Connecting Arm Cover ® SET		2
<b>61</b>	Middle Stabilizer Cover		2
<b>62</b>	Rear Stabilizer Cover (L)		1
<b>63</b>	Rear Stabilizer Cover (R)		1
<b>64</b>	Transportation Wheel		2
<b>65</b>	$\phi$ 32x420Lx3T_Handgrip Foam		2
<b>66</b>	$\phi$ 32x28T_Leveling Foot		2
<b>67</b>	Drink Bottle Assembly		1
<b>67-1</b>	Drink Bottle		1
<b>67-2</b>	Drink Bottle Holder		1

<b>67-3</b>	M5 x 12m/m_Phillips Head Screw		2
<b>69</b>	Bushing		1
<b>70</b>	5/16" x 15_Hex Head Screw		14
<b>71</b>	5/16" x 32_Hex Head Screw		2
<b>72</b>	1/4" x 3/4" _Hex Head Screw		4
<b>73</b>	M8 x 50_Socket Head Cap Screw		2
<b>74</b>	M8x25_Socket Head Cap Screw		2
<b>76</b>	3/8" x 2-1/4" _Button Head Socket Screw		6
<b>78</b>	M5x10_Phillips Head Screw		14
<b>79</b>	M5 x 15m/m_Phillips Head Screw		12
<b>80</b>	5x16_Tapping Screw		7
<b>81</b>	5x25_Tapping Screw		2
<b>82</b>	4.8x15_Self Tapping Screw		1
<b>83</b>	5x16_Tapping Screw		16
<b>84</b>	3.5x12_Self Tapping Screw		16
<b>85</b>	$\phi$ 25_C Ring		3
<b>86</b>	$\phi$ 17_C Ring		1
<b>87</b>	M8 x 7T_Nyloc Nut		4
<b>88</b>	1/4" _Nyloc Nut		4
<b>89</b>	3/8" x 7T_Nyloc Nut		2
<b>90</b>	3/8" -UNF26 x 4T_Nut		2
<b>91</b>	3/8" -UNF26 x 9T_Nut		2
<b>92</b>	3/8" x 7T_Nut		4
<b>93</b>	M12_Nut		2
<b>94</b>	3/8" x 19 x 1.5T_Flat Washer		6
<b>95</b>	3/8"x25x2T_Flat Washer		2
<b>96</b>	5/16" x 35 x 1.5T_Flat Washer		2
<b>97</b>	5/16" x 23 x 1.5T_Flat Washer		14
<b>98</b>	5/16" x 20 x 1.5T_Flat Washer		6
<b>99</b>	1/4"x19_Flat Washer		17
<b>100</b>	J Bolt		1
<b>101</b>	$\phi$ 17_Wave Washer		6
<b>102</b>	M8 x20_Carriage Bolt		1
<b>103</b>	$\phi$ 17x $\phi$ 23.5x2T_Flat Washer		2
<b>105</b>	5/16"x7T_Nyloc Nut		2
<b>108</b>	Combination M5 Allen Wrench & Phillips Head Screw Driver		1
<b>110</b>	12mm Wrench		1
<b>111</b>	13/14mm Wrench		2
<b>112</b>	5x19_Tapping Screw		2
<b>113</b>	Lubricant		1
<b>114</b>	3/8"x23x2T_Curved Washer		5
<b>119</b>	3/8"x3-3/4" _Hex Head Screw		3

<b>120</b>	3/8"×2T_Split Washer		3
<b>121</b>	3/8"×19×2T_Flat Washer		2
	Hardware kit	008050	1
	1100mm Power Input Jack	008074	1
	Decal (Side)	008132	
	Sticker (Front of machine)	008093	
	Upper Display	008165	1